

INFORMATION REPORT

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COUNTRY Czechoslovakia

DATE DISTR. 27 JUN 49

SUBJECT Gustav Kliment Werke

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50X1-HUM

PLACE
ACQUIRED

NO. OF ENCLS.
(LISTED BELOW)

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SUPPLEMENT TO
REPORT NO.

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1. The Gustav Kliment Werke, formerly known as the Mannesmann Röhrenwerke, is located at Chomutov (Komotau) and is now a nationalized corporation. The plant produces Mannesmann tubes of various sizes from 2 mm to 500 mm in diameter. The plant is surrounded by barbed wire and a plank fence containing 6 porter's lodges and 30 porters. The plant employs about 2,600 persons.
2. Duchon (fun), the Manager, is [redacted] a Communist.
3. Pittner (fmu), the Deputy Manager [redacted]
4. Leitner (fmu), the Control Manager, is now in Prague in the Central Management.
5. Jancota (fmu), the Welfare Manager [redacted] rules the whole plant.
6. Trnka (fmu), is Chairman of the Works Council.
7. The Works Militia has about 100 men.
8. The Fire Brigade at the plant has 3 motor fire engines, 2 power plants and 1 First Aid vehicle.
9. A Russian Commissar takes possession of approximately 70 percent of the plant's production for the USSR. The remainder of the plant's production is exported [redacted]
10. The Two-Year Plan calls for a monthly production of 6,500 tons of finished products; the Five-Year Plan, 8,000 tons monthly.
11. Material is obtained from the Chomutov foundry, "Poldi" Kladno, and Skoda Pilsen. Stone, under the ingots for the furnaces, is imported from Poland.

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CENTRAL INTELLIGENCE AGENCY

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Plan reference to Chornotov Steel Tube Works:

1. Garage
2. Management (new building)
3. Apprentice workshop About 170 apprentices, headed by Matias (fnu).
The instructor is Mechura (fnu).
4. Print shop Publishes works' publications and advertisement
pamphlets. Employs 8 to 10 people in 1 shift
only.
5. Tool department Produces tools and implements for the works.
Employs 45 to 50 people in 1 shift only.
6. Chroming department
7. Tempering shop Two gas tempering furnaces. Employs 5 men
in 1 shift only.
8. Issue of tools
9. Tool store
10. Machine department Repairs tools; makes general overhauls. Em-
ploys 70 people in 1 shift only; for the other
2 shifts a state of readiness is maintained.
11. Roller machining shop Repairs rollers from the rolling expanding machines
and re-stiffens them. Daily consumption is about
25 rollers. Employs 30 men in 1 shift only.
- 11a. Test shop for high-
pressure bottles High-pressure bottles are tested for pressure.
Employs 30 men in 1 shift. Makes a weekly
test of some 600 bottles of content 85 to 115
litres.
12. Gasworks There are two gasometers of 15 m. in diameter
and 25 m. in height.
13. Gas conduits
14. Power house Contains 1 steam engine and electric motor for
driving gasworks. It is constantly in operation
and employs 3 men per shift.
15. Generators There are 8 stationary generators. The local gas
supply is not sufficient and so it is supplemented
by a pipe-line from the Stalin Works. There are 3
shifts, 15 men per shift.
16. Boilers Four for power and heating. There are 3 shifts,
20 men per shift.
17. Locomotive round-house
18. Fitters' shop Consists of maintenance men for water pipes.
There is only 1 shift employing about 25 people.

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19. Carpenters' shop Employs 18 men for 1 shift. Also makes models for use in the works.
20. Transport department of offices Internal transport consists of narrow-gauge and normal track. There are 8 steam engines of 35-60 HP, 2 motor locomotives of 30 and 80 HP respectively, 2 steam engines for normal track, 500 narrow gauge wagons (tippers), 200 stanchion wagons for transporting tubes up to 12 m. in length, 5 platform wagons for large ingots, 30 for small ingots, and 4 trucks. Employs 90 persons in 3 shifts.
21. Store of fire-clay bricks
22. Painters' shop
23. Porters lodge No. 4
24. Laboratory
25. Department for drilling tubes Cuts threads on tubes for test borings of 18-20 cm. in diameter. Production is for USSR and Romania. The Romanian Commissar takes over goods personally. Markings are in the Russian alphabet only. Weekly production is 7 to 8 wagons. There are 60 people in 2 shifts.
26. Store
27. Tubes store
28. Forging furnace The material arrives cut to required size. Employs 25 people in 1 shift only.
29. (left out)
30. Battery charging
31. Management (old building) and porters lodge No. 1
32. Office of URO (Trades Union Council)
33. Telephone and loud-speaker exchange
34. Tube-drawing shop Precision small tubes of high quality material are cold-drawn. Also draws tubes for bicycles and for construction of aircraft (hexagonal, square, etc: 2 - 25 mm in diameter). There are 3 shifts, 60 men each.
35. Cleaning shop Cleans tubes from the drawing shop with sulphuric acid from Chemical Works, Kolin. There are 3 shifts, each employing 5 people.
36. Store of finished tubes
37. Porters' lodge
38. Offices
39. Guard-house of works guard and main entrance

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- 40. Technical offices
- 41. Machine-room*
- 42. Forge
Forges new rollers, restores old ones. Contains 2 hydraulic presses, 5 drop hammers, and 1 heating furnace. There are 3 shifts of 35 men each.
- 43. Furnaces
There are 4 furnaces for the heating of ingots. Nos. 1 and 2 for large ingots 0.8 to 1.5 tons; Nos. 3 and 4, 35 to 80 kg. There are 3 shifts of 200 persons each.
- 44. Breaking-shop
Breaks raw material into pieces of specific dimensions, so as to obtain a certain length of tube with minimum waste. There is 1 shift of 12 workers.
- 45. Electric shop
Does only maintenance in a midday shift of 30 workers. Afternoon and night shifts are only maintained in a state of readiness.
- 45a. Acetylene gas plant
- 46. Finishing shop
Here tubes from the furnace undergo their last finishing process. There are 3 shifts each of 90 men.
- 47. Asphaltting shop
Insulates and packs tubes. There are 2 shifts of 30 workers each.
- 48. Weighing machine
- 48a. Die store
- 49. Coal store
Brown coal is transported by cable car from the pits "Jan Zizka" and "Julius".
- 50. Mast shop
Assembles tube masts for ships and street lamps standards. 1 shift of 30 workers.
- 51. Boiler tubes
Makes superheaters for steam boilers of every type for USSR, Turkey, and Argentina. There is 1 shift of 30 workers.
- 52. Main store
- 53. Iron store
- 54. Coal store
- 55. Tubes store
- 56. Ramp
- 57. Main weighing machine
- 58. Insulation of tubes
- 59. Building of new drawing-shop
- 60. Porters' lodge No. 3

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- 61. Towards the dump
- 62. Subway for vehicles

- I. Insulation of tubes
- II. Bending of tubes
- III. Forge
- IV. Testing shop
- V. and VI. Finishing shop


 Dwelling houses

 Chimney

 Narrow-gauge railway

 Cable-way to mine "Jan Ziska"

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 Comment: There are two additional shops which are believed to be part of the machine room. These are:

- 1. Pointing shop: Forges a pointed end on tubes so that they may be passed through the dies in the drawing process. There are 3 shifts of 10 men each.
- 2. Expansion plant: Brings material to correct size prior to rolling. The plant contains 1 expanding machine and 1 equalizing machine and employs 30 men in each of the 3 shifts.

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